



Adinath
Create, Enhance & Sustain

C-27400:LEAD FREE BRASS

Specification Sheet

DESCRIPTION

C27400 is a high-zinc, yellow brass with excellent cold formability. It has excellent soldering and brazing characteristics.



CHEMICAL COMPOSITION

Element	Cu	Fe	Zn	Pb	Oi
Min (%)	61.00	-	Balance	-	-
Max (%)	64.00	0.05		0.10	0.30

Note: Ni includes Co; Cu+ named elements >= 99.5%; Unless otherwise noted, single values represent maximums.

SHAPE



SOLID ROUND BARS
Size Range :
Dia 8 mm up to 120 mm



SOLID HEX BARS
Size Range :
A/F 10 mm up to 100 mm



SOLID SQUARE BARS
Size Range :
A/F 10 mm up to 90 mm



SOLID RECTANGLE BARS
Size Range :
A/F 10 x 12 mm up to 100 x 50 mm



HOLLOW BARS
Outer Diameter : In Round, Hex & Square
Size Range : 30 mm up to 120 mm
Inner Diameter : Round
Size Range : 20 mm up to 80 mm



PROFILES & SECTIONS
As per Customers' Drawing



BAR LENGTH
Length : Up to 4 Meters.
Delivery Condition : As Extruded or Cold Drawn.

STRAIGHT KNURLING



CROSS KNURLING



Straight Knurling & Cross Knurling will be available upon shape & size Feasibility of Brass Rod

C-27400:LEAD FREE BRASS



MECHANICAL PROPERTIES

Round (Dia)					
Range (mm)	UTS Min (MPA)	PS Min (MPA)	Elongation Min (%)	Hardness (HRB)	
Over 2 to 12 Inclusive	365	230	10	-	
Over 12 to 25 Inclusive	330	205	13	-	
Over 25 to 75 Inclusive	295	195	15	-	
Hex (A/F)					
Range (mm)	UTS Min (MPA)	PS Min (MPA)	Elongation Min (%)	Hardness (HRB)	
Over 3 to 12 Inclusive	365	230	10	-	
Over 12 to 25 Inclusive	330	205	13	-	
Over 25 to 70 Inclusive	295	195	15	-	
Square (A/F)					
Range (mm)	UTS Min (MPA)	PS Min (MPA)	Elongation Min (%)	Hardness (HRB)	
Over 3 to 12 Inclusive	345	170	10	-	
Over 12 to 25 Inclusive	310	115	20	-	
Over 25 to 50 Inclusive	275	105	20	-	
Rectangle					
Range (mm)	UTS Min (MPA)	PS Min (MPA)	Elongation Min (%)	Hardness (HRB)	
Thickness	Over 3 to 12 Inclusive	345	170	10	-
	Over 12 to 25 Inclusive	310	115	20	-
	Over 25 to 50 Inclusive	275	105	20	-

PACKING



-  PVC Pipe Packing for Small Diameter Rods.
-  Hessian Cloth Packing.
-  Wooden Box Packing as per Customer requirements.

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FABRICATION PROPERTIES

Soldering	Brazing	Machinability Rating
Excellent	Excellent	35

Product Category	Product
Fasteners	Eyelets, Fasteners, Grommets, Pins, Rivets, Screws.
Industrial	Bead Chain, Chain, Springs.

VALUE ADDED SERVICES

AEPL manufactures and supplies Copper Alloys Extruded Bars to Domestic as well as International Markets. Our customer base has a key advantage since our Foundries, Laboratories, Extrusion Mill, Shell Mouldings and CNC Machine shop are all located on a single site, which eliminates waste and allows excellent quality control at each stage. Our ability to reclaim swarf and machined chips allows us to offer competitive pricing for the parts that we either extrude or cast.

Casting Range



📍 25 Grams to 10 Kgs

Forging Sizes



📍 50 Grams to 6 Kgs

Machining Sizes



📍 1 mm to 200 mm

CONNECT WITH US Adinath Extrusion Pvt. Ltd.

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